



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3913-15
Job Sheet 183608



DAG
21
0-00

Part No: D3913-15

Job Qty: 10 ea

Part Name: Wide Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 10/12/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/12/18	0.00	0.63	Waterjet 1		OK 18/10/02
110	QC	10 pcs		10/12/18	0.00	0.00	QC2 Waterjet-2		OK 18/10/02
120	QC	10 pcs		10/12/18	0.00	0.00	QC8-3		38
140	Packaging	10 pcs		10/12/18	0.00	0.00	Packaging3		DG 2018-10-05
150	QC21-SA	10 Ea		10/12/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - Cut as per dwg D3913 Prog Rev: D Dwg Rev: D Deburr as required

DAG
21
0-00

OCT 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.0680 sf (.1068 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S11GA	1	6	0

Part Specifications

Specifications could not be found.



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Tel (613) 632-5200
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D3913-15
Job Sheet 183426



Part No: D3913-15

Job Qty: 10 ea

Part Name: Wide Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/12/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	10 pcs		10/12/18	0.00	0.63	Waterjet1		
110	QC	10 pcs		10/12/18	0.00	0.00	QC2 Waterjet-2		
120	QC	10 pcs		10/12/18	0.00	0.00	QC8-3		
140	Packaging	10 pcs		10/12/18	0.00	0.00	Packaging3		
150	QC21-SA	10 Ea		10/12/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut as per dwg D3913 Prog Rev: _____ Dwg Rev: _____ Deburr as required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.0680 sf (.1068 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	6	0

Part Specifications

Specifications could not be found.

Plex 9/18/18 9:15 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	10.06.07	New Issue	KJ	
B	12.07.31	Dwg Rev updated	KJ	
C	14.01.21	Dwg Rev updated	KJ	